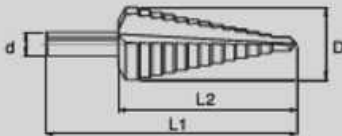


# HSS step drill Electrician



- Execution**
- ▶ CBN profile ground
  - ▶ Right-hand cutting
  - ▶ High-performance high-speed steel
  - ▶ Laser marking
  - ▶ Two cutters

**For use in**



- ▶ For drilling large holes in thin material and reboring existing holes
- ▶ Steel sheet and stainless steel from 0.1 to 2 mm thick
- ▶ Non-ferrous metals from 0.1 to 5 mm thick
- ▶ Plastic up to 10 mm thick

**Application**

- ▶ In all rotary and percussion drilling machines
- ▶ In machines for mechanical processing
- ▶ Only for rotary use

**Packaging**

EC 10	7,0 - 32,5	96	6,0	1	150005	14120.00001	97.68	

## Product information 325

### HSS step drill

- ▶ Straight flute
- ▶ Cylindrical drilling

**For electricians**

- ▶ Spiral shaped flute for electricians for the use of cable screw connections according to latest European standard DIN EN 60423
- ▶ Applicable for thread and core holes into service cabinets with max. 5,5 mm wall depth

## HSS step drills for electricians Drilling region for cable screw connections

Cable connection		M12x1,5	M16x1,5	M20x1,5	M25x1,5	M32x1,5	
Thread core hole	ø 7	10,5	14,5	18,5	23,5	30,5	6mm
Through-hole	ø 7	12,5	16,5	20,5	25,5	32,5	3mm